



Oxide

Spiral Flute Pipe Taps, HSSE, Color-Ring, NPTF, Fractional

Size & Pitch	Rec. Hole Size	# of Flutes	Coating	Yellow Ring	Red Ring	Green Ring	Blue Ring	Recommended Pipe Reamer
				Steel (Low, Med. & High Carbon) Part #	Stainless (400 & PH), Die & Hardened Steel Part #	Alloy Steel Part #	Stainless 300 Series Part #	
1/16-27	.2460	4	Oxide	RTY7002	RTR7002	RTG7002	RTB7002	RR61849
1/8-27	.3320	4	Oxide	RTY7004	RTR7004	RTG7004	RTB7004	RR61850
1/8-27*	.3320	4	Oxide	RTY7006	RTR7006	RTG7006	RTB7006	RR61850
1/4-18	.4375	4	Oxide	RTY7008	RTR7008	RTG7008	RTB7008	RR61851
3/8-18	.5781	4	Oxide	RTY7010	RTR7010	RTG7010	RTB7010	RR61852
1/2-14	.7030	4	Oxide	RTY7012	RTR7012	RTG7012	RTB7012	RR61853
3/4-14	.9219	5	Oxide	RTY7014	RTR7014	RTG7014	RTB7014	RR61854
1-11-1/2	1.1563	5	Oxide	RTY7016	RTR7016	RTG7016	RTB7016	RR61855

* Small Shank

Notes: Reaming is recommended prior to tapping; See the recommended reamer part number in the charts to the right. Threadmilling is recommended for producing pipe threads in High Nickel and Titanium Alloys. Carbide Pipe Taps are recommended for Cast and High Silicone Aluminums.



Speeds page 404.
Tech data pages 406-416.